



CLEAN



COOL



**CONVEY** 



VAFIBLAST Safety Air Guns..... pg. 99

Sanitary Flange Line Vac™......pg. 152

G374 Static Eliminators.....

CATALOG

OU REQUESTED THIS CATALOG AND PRICE LIST. PLEASE SEE MAILING LABEL ON BACK COVER.

Stay up to date by visiting our website and take advantage of the information and services we didn't have room to display in this catalog.



The digital home of Intelligent Compressed Air® products for industry



#### Where you can

- Chat live with our problem solving, technical expert Application Engineers
- Watch product videos to learn more about the features and benefits of our engineered products
- Quickly order online with a purchase order or credit card (US & Canada)
- Access product presentation slides you can use to educate others
- Find International Distributors all across the world



#### **Access our Knowledge Base to**

- Download 3D models and CAD drawings in multiple formats to place into your drawings
- Calculate air savings and ROI to see how quickly EXAIR products will pay off
  - Search our Case Study Library & Applications database and become familiar with how our products solve problems
- Use our product FAQ's for quick access to our most common questions
- Learn about our free Efficiency Lab service and use it to determine air and money savings you can achieve when installing EXAIR engineered solutions
- Collect compressed air data and pipe sizing recommendations
- · Find Flow, Force and Heat conversions



#### Visit our PDF library and download

- Electronic files of the entire catalog or individual sections
- Installation and Maintenance Guides on every EXAIR product
- Our current **price list** to have all product prices in one convenient location
- EXAIR's Air Nozzle Blowoff Guide to see the details on our enormous selection of sizes, materials and performance options



#### Follow our blog for 5 new entries a week and learn

- Details and installations of widely varied applications
- The methodology and results of critical mathematical formulas which help determine money savings, air savings, performance benefits and more
- New product releases before they reach our catalog or website
- More about EXAIR, our team and community involvement
- Go to blog.exair.com

#### Make social connections

- Watch over 90 videos on EXAIR's YouTube Channel and see product features and benefits, applications, Tips & Tricks, How-to, our team members, or be entertained by Professor Penurious!
- Follow our Company on Twitter @EXAIR or our Application Engineers and learn more about
  promotions, updates on manufacturing, engineering and international industry perspective.

















g+



Connect with us on Facebook at facebook.com/exair or follow us on Google+

Terms and Conditions 4 Efficiency Lab 5 Standards Compliance
EXAIR Optimization  Minimize compressed air use and detect wasteful leaks 6 Steps to Optimization 6 Electronic Flow Control 7  Ogial Flowmeter with wireless capability 10 Digital Flowmeter 12 Digital Sound Level Meter 15 Ultrasonic Leak Detector 16
Air Knives Blowoff, clean, dry and cool with less noise and air consumption Super Air Knife
Air Wipes Blowoff, dry, clean and cool pipe, cable, extruded shapes and hose Super Air Wipes. 36 Super Air Wipes. 40
Air Amplifiers  Vent, exhaust, cool, dry and clean-with one moving parts  Super Air Amplifiers

50	

	les and	

Reduce noise levels and air costs on blowoff operations

Air Nozzles
Air Nozzle Comparison Chart52
Super Air Nozzles
Flat Super Air Nozzles55
Back Blow Air Nozzles57
Safety Air Nozzles
Air Jets
High Force Air Nozzles61
High Force Air Nozzle Comparison Chart61
High Force Flat Super Air Nozzles
High Force Super Air Nozzles61
Super Air Nozzle Clusters65
Stay Set Hoses
Swivel Fittings66
Rlowoff Systems 67

Atomizing Nozzies
All stainless steel construction for durability
1/8 NPT Atomizing Nozzles68
Internal Mix Narrow Angle Round
Atomizing Nozzles
Internal Mix Wide Angle Round
Atomizing Nozzles
ఘ Internal Mix Flat Fan Atomizing Nozzles
🗱 External Mix Narrow Angle Flat Fan
Atomizing Nozzles
Siphon Fed Round Atomizing Nozzles73
🗱 Siphon Fed Flat Fan Atomizing Nozzles74
1/4 NPT Atomizing Nozzles75
Internal Mix Narrow Angle Round
Atomizing Nozzles
Internal Mix Wide Angle Round
Atomizing Nozzles
Internal Mix Flat Fan Atomizing Nozzles
Internal Mix Deflected Flat Fan
Atomizing Nozzles
Atomizing Nozzles
External Mix Round Atomizing Nozzles 79
External Mix Narrow Angle Flat Fan
Atomizing Nozzles
External Mix Wide Angle Flat Fan
Atomizing Nozzles 81

Atomizing Nozzles continued	
Siphon Fed Round Atomizing Nozzles	82
Siphon Fed Flat Fan Atomizing Nozzles	8
1/2 NPT Atomizing Nozzles	84
Internal Mix Narrow Angle Round	
Atomizing Nozzles	84
Internal Mix Wide Angle Round	
Atomizing Nozzles	85
Internal Mix Flat Fan Atomizing Nozzles	8
Internal Mix 360° Hollow Circular	
Atomizing Nozzles	8
External Mix Narrow Angle Flat Fan	
Atomizing Nozzles	88
Siphon Fed Round Atomizing Nozzles	



#### No Drip Atomizing Nozzles

Eliminate drips to conserve valuable liquids and improve product finishes.	
№ 1/8 NPT No Drip Atomizing Nozzles 90	)
№ No Drip Internal Mix Narrow Angle Round Atomizing Nozzles	1
No Drip Internal Mix Wide Angle Round Atomizing Nozzles	1
№ No Drip Internal Mix Flat Fan Atomizing Nozzles	2
№ No Drip External Mix Flat Fan Atomizing Nozzles	
No Drip Siphon Fed Round Atomizing Nozzles 94 No Drip Siphon Fed Flat Fan Atomizing Nozzles. 94	
1/4 NPT No Drip Atomizing Nozzles91	ı
No Drip Internal Mix Narrow Angle Round Atomizing Nozzles	
No Drip Internal Mix Wide Angle Round Atomizing Nozzles	1
No Drip Internal Mix Flat Fan Atomizing Nozzles	2
No Drip Internal Mix Deflected Flat Fan Atomizing Nozzles	2
No Drip Internal Mix 360° Hollow Circular Atomizing Nozzles	2
No Drip External Mix Round Atomizing Nozzles	3
No Drip External Mix Narrow Angle Flat Fan Atomizing Nozzle	3
No Drip External Mix Wide Angle Flat Fan Atomizing Nozzle	
No Drip Siphon Fed Round Atomizing Nozzles94 No Drip Siphon Fed Flat Fan Atomizing Nozzles94	
1/2 NPT No Drip Atomizing Nozzles	ı
No Drip Internal Mix Narrow Angle Round Atomizing Nozzles91	1
No Drip Internal Mix Wide Angle Round Atomizing Nozzles91	
No Drip Internal Mix Flat Fan Atomizing Nozzles92 No Drip Internal Mix 360° Hollow Circular	
Atomizing Nozzles	

No Drip Siphon Fed Round Atomizing Nozzles...94 Droplet Size/Spray Angle Information .......95



MANUFACTURING INTELLIGENT COMPRESSED AIR® PRODUCTS SINCE 1983



Safety air guns use engineered air nozzles for high performance

	Chip Shields	.97
	Precision Safety Air Guns	.98
N <b>A</b>	VariBlast Compact Safety Air Guns	.99
	Soft Grip Safety Air Guns	101
	Heavy Duty Safety Air Guns	104
	Back Blow Safety Air Guns	105
	Super Blast Safety Air Guns	106



#### Static Eliminators

shock hazard	
Gen4 Super Ion Air Knife	110
Static Meter	112
☑️🏧 Gen4 Standard Ion Air Knife	116
Gen4 lonizing Bars	118
Gen4 Super Ion Air Wipes	120
Gen4 Ion Air Cannon	122
Gen4 Ion Air Gun	124
Gen4 Ion Air Jet/Gen4 Stay Set Ion Air Jet	126
Gen4 Ionizing Point	
Gen4 Power Supplies	129

#### E-Vac® Vacuum Generators

Vacuums for lifting, clamping, mounting and placement

How to Build an E-Vac System	.131
In-Line	.132
Adjustable	.135
Vacuum Cups	.137



#### Air Operated Conveyors

Convey parts, materials and waste with no moving parts

Line Vac	141
Threaded Line Vac	147
Heavy Duty Line Vac	150
💯 Sanitary Flange Line Vac	152
Light Duty Line Vac	154



#### Industrial Housekeeping

Reliable vacuums for chip removal, liquid transfer and cleaning

Reversible Drum Vac	156
High Lift Reversible Drum Vac	158
Chip Trapper	160
High Lift Chip Trapper	162
Chip Vac	. 164
Heavy Duty Dry Vac	166
Heavy Duty HEPA Vac	168
Vac-u-Gun	170
Deep Hole Vac-u-Gun	172



#### **Vortex Tubes & Spot Cooling |**

old air for industrial spot cooling problem	S
Vortex Tubes	174
Adjustable Spot Cooler	82
Mini Cooler	85



#### **Cold Gun Aircoolant Systems**

Cool machining operations with clean, cold air

#### Cabinet Cooler® Systems

Cool and purge NEMA 12, 4 and 4X electrical

ntroi paneis
How it Works191
Selecting the Right Model191
Special Duty Cabinet Coolers192
Calculating Heat Load194
Cabinet Cooler Sizing Guide195
NEMA 12 Models197
NEMA 4 Models198
NEMA 4X Models199
Cabinet Cooler System Accessories 200

# Mufflers, filters, regulators, valves, swivel

tings and more	
Filters	
Regulators	
Silencing Mufflers203	
Valves, Swivels, Thermostats 205	
Magnetic Bases, Stay Sets, Hoses	
Air Hoses	
Fittings	
Receiver Tank	



Catalog item orders received before 3 pm EDT/ EST are generally shipped from Cincinnati, Ohio on the same day. You can expect delivery within 1-4 days depending on your location.

# Terms and Conditions (U.S. and Canada Only)

Terms: Net 30 days upon credit approval, Visa, MasterCard, Discover and American Express.







#### ICC (International Chamber of Commerce) INCOTERM 2010:

EX WORKS (EXAIR Corporation, 11510 Goldcoast Dr., Cincinnati, Ohio 45249, USA.)

All cataloged products are shipped from stock, via U.P.S. within 24 hours after receipt of order. Delivery Priority shipment is available upon request.

Call 1-800-903-9247 or +1-513-671-3322 Worldwide 8:00 a.m. to 5:00 p.m. ET (Mon. - Fri.) Orderina:

Fax toll free 1-866-329-3924 or +1-513-671-3363 Worldwide

E-mail: orders@exair.com www.exair.com (secure web site)

Remit to address (payments only): **EXAIR Corporation** Location 00766, Cincinnati, Ohio 45264-0766

Sales and use tax, where applicable, are not included.

Technical Assistance: Please call our Application Engineering Department, 1-800-90-EXAIR (1-800-903-9247), or e-mail at techelp@exair.com.

Built to Last WARRANTY Warranty:

5 Year "Built To Last" Warranty against defects in workmanship and materials on all compressed air products\*. Defective products must be returned freight prepaid for repair or replacement at our \*5 Year Warranty applies to compressed air products only A 1 Year Warranty applies to all accessories and electrically option. This warranty applies under conditions of normal use, but does not apply to defects that powered products. result from intentional damage, negligence, unreasonable use, wear or exposure.

**EXAIR's Unconditional Guarantee:** Extends to all U.S. and Canadian customers and includes invoiced U.P.S. Ground Service shipping charges. Products returned after the 30 day guarantee period are subject to a 15% restocking charge. Products must be returned freight prepaid.



**Copyright Restrictions:** 

The content of the EXAIR Catalog, including all photos, graphics, drawings and arrangements are proprietary to EXAIR Corporation and are protected by the United States and international copyright and trademark laws. You are authorized to use the contents of the EXAIR Catalog for personal use or as it relates to your role as a current or prospective customer of EXAIR. The contents of this catalog may not be copied or modified for any type of publication or distribution without the prior written consent of EXAIR Corporation. The content of the EXAIR Catalog is the intellectual property solely of the EXAIR Corporation with no rights transferred to other parties. No part of this catalog may be reproduced for any commercial purposes without the express authorization in writing by the EXAIR Corporation.

Trademarks:



Cincinnati, Ohio 45249-1621 Phone Number: (513) 671-3322 Fax Number: (513) 671-3363 E-mail: techelp@exair.com Web Site: www.exair.com

"EXAIR.com", "EXAIR", "Cabinet Cooler", "E-Vac", "Intelligent Compressed Air", and "Compressed Air Intelligence" are registered trademarks of the EXAIR Corporation. The EXAIR logo, product names, designs and descriptive phrases are trademarked by EXAIR Corporation. These trademarks may not be used without prior written permission of the EXAIR Corporation.

EXAIR Logger, VariBlast, Gen4, EFC, Digital Flowmeter, Digital Sound Level Meter, High Power Cold Gun, Super Air Knife, Standard Air Knife, Full-Flow Air Knife, Air Cannon, Super Air Amplifier, Adjustable Air Amplifier, Super Air Nozzle, Micro Air Nozzle, High Power Safety Air Nozzle, Stay Set Hose, Super Blast Safety Air Gun, Super Air Wipe, Standard Air Wipe, Super Ion Air Knife, Standard Ion Air Knife, Super Ion Air Wipe, Ion Air Cannon, Ion Air Gun, Ion Air Jet, Ionizing Point, Stay Set Ion Air Jet, Line Vac, Chip Vac, Heavy Duty Dry Vac, Heavy Duty HEPA Vac, Reversible Drum Vac, High Lift Reversible Drum Vac, Chip Trapper, High Lift Chip Trapper, Vac-u-Gun, Deep Hole Vac-u-Gun, Air Disk, Air Stik, Mini Cooler, Cold Gun Aircoolant System, and ETC are trademarks of EXAIR Corporation.



Intelligent Compressed Air® products are identified throughout this catalog that can help your plant save tens of thousands of dollars over the course of a single year. The Best Practices for Compressed Air Systems manual published by the Compressed

Air Challenge\* recommends products like the Super Air Knife", Super Air Amplifier", and the family of Super Air Nozzles™ for energy conservation. Many of the products shown offer unique ways to solve common industrial problems using compressed air. Compressed Air Challenge is a registered trademark of Compressed Air Challenge, Inc.



EXAIR has partnered with Energy Star, a voluntary program of the U.S. Department of Energy and the Environmental Protection Agency. Energy Star offers energy efficient solutions to help save money while protecting the environment for future generations. EXAIR has implemented improved energy management practices and technologies throughout our facility, including energy efficient lighting, HVAC systems, and electronic thermostats. EXAIR's participation in this program underscores our commitment to conserving energy.

EXAIR products are subject to ongoing development. Specifications are subject to change without notice. Some products in this catalog are covered by U.S. Patent #5402938, #8153001, #8268179, and #9156045, and others may be U.S. Patent Pending. Copyright @2017 EXAIR Corporation. All Rights Reserved.











Compressed Air® products vs Your current installation

How does the Efficiency Lab work?

Our Efficiency Lab service begins with receiving a sample of the product(s) you currently use for your application. One of our qualified Application Engineers will use calibrated testing equipment to compare the performance of your existing product(s) to an EXAIR engineered solution. These tests will determine air consumption, noise levels and force. The test results will then be published in a comprehensive report, which includes a cost savings analysis, and be provided to you. For most applications, EXAIR products can help you improve application efficiency AND typically pay for themselves in a matter of weeks.

#### How can I get a product tested for free?

To participate in our FREE Efficiency Lab please contact one of our Application Engineers and get the details about sending us your product(s).

You may reach an Application Engineer by phone at (800) 903-9247 or (513) 671-3322. You can send an email to lab@exair.com or visit our website and take advantage of our live help at www.exair.com.

EXAIR's FREE Efficiency Lab service determines how much air and dollar savings you will achieve by installing one of our Intelligent Compressed Air products.

# Unable to send your product to EXAIR's Efficiency Lab?

If it is not possible to send us your product, we have a one page Product Efficiency Survey on our website (www.exair.com/labdoc.htm) where you can provide us the details about a current inefficient compressed air application. Fill in the information and click submit. You will hear from one of our Application Engineers within 3 business days.

### Okay, so what is the fine print?

This service is available to all customers in the U.S. and Canada only. Some restrictions may apply.

### What about confidentiality?

Yes, EXAIR will keep the results of our Efficiency Lab test and report confidential unless given permission to share that information with others.

Products must be shipped to EXAIR freight prepaid. EXAIR will pay the return shipping via UPS ground.









# Line Vac™

Convey parts, materials, waste - with no moving parts!

- High Conveying Rates!
- Ideal For Long Distance!
- **Mounting Brackets Available!**

#### What Is The Line Vac?

A fast, low cost way to convey:

- Plastic pellets
- Scrap trim
- Textiles
- Bulk solids
- Food products
- Chips

- Paper
- · Pills/tablets Small parts
- Shavings
- Sawdust
- Granules



EXAIR's compressed air operated Line Vac connects to standard hose or tube to create a powerful in-line conveyor. The compact design features large throat diameters for maximum throughput capability. Eleven sizes in aluminum and ten in stainless steel are suited to a wide variety of transfer applications.

#### Why The Line Vac?

Line Vac conveyors are ideal for moving large volumes of material over long distances. A small amount of compressed air is injected through directed nozzles to produce a vacuum on one end and high output flows on the other, with instantaneous response. The material flow rate is easily controlled with a pressure regulator. An optional bracket permits easy mounting. No moving parts or electricity assures maintenance free operation.





A Model 6084 2" (51mm) Line Vac transports scrap cellophane trim to a waste barrel.

#### **Applications**

- Hopper loading
- · Fiber tensioning
- · Material conveying
- · Waste/trim removal
- · Chip removal
- · Part transfer
- Filling operations

#### Advantages

- Compact
- · Quiet
- · No moving parts
- Fits standard hose or tube
- Aluminum or stainless steel
- Eleven sizes
- · High throughput capability

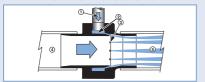


The Model 6083 1-1/2" (38mm) Line Vac conveys plastic granules to the gravity feed hopper on an extruder.





#### **How The Line Vac Works**



Compressed air flows through the inlet (1) into an annular plenum chamber (2). It is then injected into the throat through directed nozzles (3). These jets of air create a vacuum at the intake (4) which draws material in and accelerates it through the unit (5) for conveying over long vertical or horizontal distances.

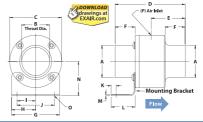


Line Vacs are available in many sizes in both aluminum and stainless steel.

#### **Line Vac Conveying Rates**

Line Vacs are available in a number of styles, materials, and sizes. Each has a large, smooth, straight bore that allows as much material to pass through as possible. Infinite control of the flow rate through the Line Vac can be controlled by a pressure regulator. Kits include a pressure regulator that is sized properly for flow.

The actual conveying rate is affected by the size, mass and geometry of the part to be conveyed along with the length, lift and number of bends in the hose, tube or pipe. These variables make it difficult to determine the exact conveying rate for any product, however, our Application Engineers can assist you by comparing the material you want to convey with something that has already been tested.



	Line Vac Dimensions																			
		Line Vac Mod	els		Size	_	_	_	_	_	_								_	_
L	Alum.	St. St.	<b>Heavy Duty</b>	-		В	С	D	E	F	G	Н	ı	J	K	L	M	N	0	P
	6078	6058, 6058-316	N/A	in mm	0.38	0.19	1 25	2.18	1 25	0.63	1.25	0.63	0.41	0.82	0.17	1.13	0.06	1.07	0.18	1/8 NPT
ľ	6079	6059, 6059-316	N/A	in	0.50	0.31	1.25	2.62	1.23	0.75	1.25	0.63	0.34	0.68	0.13	1	0.06	1.18	0.18	1/8 NPT
H				mm	13 0.75	0.50	32 1.88	66	31 1.88	19	32	16 1	9	17 1.52	3	25 1.38	2	30	5	INPI
	6080	6060, 6060- 316, HT6060, HT6060-316	150075	mm	19	13	48	3.88 99	48	25	51	25	0.76 19	39	6	35	0.06	37	0.20 5	1/4 NPT
ı	6081	6061, 6061- 316, HT6061,	150100	in	1	0.75	2.13	3.88	1.88	1	2	1	0.65	1.30	0.26	1.32	0.06	1.56	0.20	1/4
L	0081	HT6061-316	150100	mm	25	19	54	99	48	25	51	25	17	33	7	34	2	40	5	NPT
		6062, 6062-		in	1.25	1	2.38	3.88	1.88	1	2.50	1.25	1	2	0.31	1.61	0.06	1.68	0.28	1/4
	6082	316, HT6062, HT6062-316	150125	mm	32	25	61	99	48	25	64	32	25	51	8	41	2	43	7	NPT
		6063, 6063-	150150	in	1.50	1.25	2.75	4.38	2.13	1.25	2.50	1.25	0.86	1.73	0.25	1.44	0.06	1.88	0.28	3/8
	6083	316, HT6063, HT6063-316		mm	38	32	70	111	54	32	64	32	22	44	6	37	2	48	7	NPT
		6064, 6064-		in	2	1.75	3.25	4.38	2.13	1.25	3	1.50	1.17	2.34	0.28	1.48	0.06	2.13	0.28	3/8
	6084	316, HT6064, HT6064-316	150200	mm	51	45	83	111	54	32	76	38	30	59	7	38	2	54	7	NPT
		6065, 6065-		in	2.50	2.25	3.75	4.38	2.13	1.25	3	1.50	1	2	0.31	1.44	0.06	2.38	0.28	3/8
	6085	316, HT6065, HT6065-316	150250	mm	64	57	95	111	54	32	76	38	25	51	8	37	2	60	7	NPT
Г		6066, 6066-		in	3	2.75	4.25	5.63	2.75	1.75	3.25	1.63	1.20	2.41	0.41	1.44	0.06	2.63	0.28	1/2
	6086	316, HT6066, HT6066-316	150300	mm	76	70	108	143	70	45	83	41	31	61	10	37	2	67	7	NPT
6087				in	4	3.75	5.25	5.63	2.75	1.75	3.25	1.63	1.34	2.70	0.31	1.59	0.06	3.13	0.28	1/2
	6087	6067	N/A	mm	102	95	133	143	70	45	83	41	34	69	8	40	2	80	7	NPT
Γ				in	5	4.75	6.25	5.63	2.75	1.75	4.13	2.06	1.70	3.47	0.33	1.52	0.06	3.63	0.28	1/2
	6088	N/A	N/A	mm	127	121	159	143	70	45	105	52	43	88	8	39	2	92	7	NPT





#### Line Vac Performance

80 PSIG (5.5 BAR)		ir mption	Vacuum		
Model	SCFM	SLPM	"H₂0	kPa	
6058, 6058-316, 6078	5.60	158	-120	-29.9	
6059, 6059-316, 6079	7	198	-100	-24.9	
6060, HT6060, 6060-316, HT6060-316, 6080	10.70	303	-72	-18	
6061, HT6061, 6061-316, HT6061-316, 6081	14.70	416	-42	-11	
6062, HT6062, 6062-316, HT6062-316, 6082	25.90	733	-42	-11	
6063, HT6063, 6063-316, HT6063-316, 6083	33	934	-36.8	-9	
6064, HT6064, 6064-316, HT6064-316, 6084	45	1,274	-28.5	-7	
6065, 6065-316, HT6065, HT6065-316, 6085	58.50	1,656	-23.5	-6	
6066, 6066-316, HT6066, HT6066-316, 6086	68.50	1,939	-14.7	-4	
6067, 6087	95	2,690	-13.6	-3.4	
6088	128	3,625	-10.5	-2.6	



Line Vac Kits include a Line Vac, mounting bracket, filter separator and pressure regulator (with coupler).

Sound levels for the individual Line Vac units are not provided. The length, bends and configuration of the hose, tube or pipe used in conjunction with the Line Vac to form the complete conveying system will determine the actual sound levels (which can vary greatly).

#### **Selecting The Right Model**

Line Vac is available in a wide range of sizes to fit your application. Some of the criteria used to select the proper model are:

- · Diameter of parts being conveyed
- Diameter of hose or tube
- · Rate (weight or volume)
- · Stainless steel (Type 303 and 316) or aluminum

Aluminum is the economical choice for general purpose conveying. Our standard stainless steel models (Type 303) offer good corrosion resistance and are ideal for food service, abrasive or corrosive applications. For critical applications including certain foods and pharmaceutical products, Type 316 stainless steel models provide excellent corrosion resistance.

Warning:	
Do not use with any material that can become an	
can become an explosive mixture.	LineVaci
and the same of	EXAM
Constitution	

A 316 Stainless Steel Line Vac is used by a pharmaceutical company to convey pills and tablets to a packaging station.

Line Vac Comparison						
Material Type	Temperature Rating	Corrosion Resistance				
Aluminum Line Vac	275°F (135°C)	Fair				
Stainless Steel Line Vac (Type 303)	400°F (204°C)	Good				
Stainless Steel Line Vac (Type 316)	400°F (204°C)	Excellent				
High Temperature Stainless Steel Line Vac (Type 303)	900°F (482°C)	Good				
High Temperature Stainless Steel Line Vac (Type 316)	900°F (482°C)	Excellent				
Heavy Duty Line Vac Hardened Alloy Construction	400°F (204°C)	Good				
Flanged Line Vac (Type 316)	400°F (204°C)	Excellent				

The High Temperature Line Vac models are suited for temperatures up to 900°F (482°C). Frequently used for sampling hot flue gases, this High Temperature Line Vac can resist back pressure from long pipe lengths with numerous bends. The Heavy Duty Line Vac shown on page 150 moves the highest volumes and resists wear.



High Temperature Line Vacs can resist temperatures to 900°F (482°C) and are available from stock in hose or threaded models.

For assistance with product selection, contact an Application Engineer at 1-800-903-9247.



#### Clear PVC Hose

EXAIR stocks 3/8" (10mm), 1/2" (13mm), 3/4" (19mm), 1" (25mm), 1-1/4" (32mm), 1-1/2" (32mm), 2" (51mm), 2" (51mm), 2-1/2" (64mm) and 3" (76mm) I.D. PVC hose in lengths up to 50' (15.2m). Ideal for conveying applications, the hose is very flexible and has a smooth internal bore that eliminates material build up. The reinforced, heavy wall of this clear hose provides visual confirmation that the material is moving when air is supplied to the Line Vac. Temperature rating is -4 to  $150^{\circ}$ F (-20 to  $66^{\circ}$ C).



#### **Special Line Vacs**

EXAIR manufactures special Line Vacs suited to specific application requirements. Configurations and materials can be made to facilitate your requirements.

The Line Vac can be engineered to retrofit existing machinery. The Line Vac (shown below) has special flanges that permit direct mounting to a machine used in the manufacturing of silicon wafers for the semiconductor industry.



A special 3/4" (19mm) Stainless Steel Line Vac evacuates fumes from a silicon wafer etching operation.

This flanged Line Vac is used to remove acidic vapors resulting from surface etching of the silicon wafer. Ordinarily, EXAIR's Stainless Steel Air Amplifier would have been used since it moves much higher volumes of air. In this case, the Line Vac was the better choice since the exhaust piping was long with many bends that would have created high back pressure. The directed nozzles of the Line Vac overcame this downstream resistance.



This special 1-1/2" (38mm) Line Vac is made of PVDF to withstand a chloride washdown.

The special flanged Line Vac (shown above) is made of PVDF, a plastic that has high chemical resistance. In this case, the 1-1/2" (38mm) Line Vac was regularly exposed to a chloride wash, a chemical that would corrode stainless steel. QF flanges were provided on each end to allow easy removal of the conveying hoses for cleaning purposes.



This special Line Vac is used to fill small packets.

Filling small packets with fine powders or granulated materials If you have special requirements, please contact an Application Engineer to discuss the application.

such as salt or sugar is done using small tubes that are gravity fed from a hopper. This works well when the material is dry, however, moist materials would often pack the tube, blocking the flow. The special funnel shaped Line Vac (shown bottom center) created a suction on the existing tube to permit continuous product flow.



A special miniature Line Vac used to vacuum microscopic debris measures the same size as a penny!

The special miniature Line Vac with barb fittings (shown above) was designed for a manufacturer of integrated circuit chips. It was used to remove microscopic debris during the chip making process. This small Line Vac generated high vacuum and was the perfect configuration for the confined working space. It has also been used by another manufacturer to vacuum liquid and chips from small drilled holes.









#### **Refilling A Vibratory Bowl**

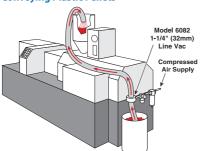
**The Problem:** A manufacturer of metal products deburrs aluminum sleeves in a vibratory bowl filled with abrasive media. As the parts complete the deburring cycle, they are discharged to a screened bed. The abrasive media drops through the bed and the finished parts roll into a box. Refilling the bowl was a back breaking operation that required repetitious lifting of heavy buckets.

The Solution: A Model 6064 2" (51mm) Stainless Steel Line Vac was installed on the vibratory bowl. In minutes, the media was conveyed back up to the bowl through a hose, without the heavy lifting.



Comment: The ability to convey the abrasive media with air was the key to success. The Line Vac is easy to use, and in this case, was the best choice since it will hold up better to the abrasive media conveyed through it.

### **Conveying Plastic Pellets**



The Problem: Injection molding machines transform plastic pellets into various plastic products. The pellets are gravity fed from a hopper on top of the machine. The "bucket and ladder" method of replenishing the hopper was inefficient and expensive.

The Solution: A Model 6982 1-1/4" (32mm) Line Vac Kit was used to convey the pellets up to the hopper. The mounting bracket included with the kit was used to secure the Line Vac to the machine. A filter assured no contamination of the plastic material and a regulator controlled the plastic flow rate.

Comment: Unlike mechanical transfer systems that break down or wear out, the Line Vac has no moving parts. This low cost method of conveying also gives precise control of material flow into the hopper.

### Line Vac for Matrix Removal from Labelling Application

**The Problem:** A manufacturer applies labels to their products. After they have been applied, there is a waste stream that is referred to as "the matrix". The matrix is the release liner that labels are affixed to in bulk format prior to being used. The normal method for taking up this waste stream was to use a winder. However, after some amount of time, the winder inevitably becomes filled. Once full, the line is stopped and the winder is manually emptied. They needed a better way to dispose of the matrix.

The Solution: The Line Vac presents a unique advantage in that it can pull the matrix from the machine and convey it out to a waste receptacle. This requires no winder, no stopping the line and no emptying. This solution freed up personnel for other tasks and increased production. The compact design and powerful operation of the Line Vac

allowed it to be placed close to the generation of scrap, trim, or waste. Its powerful conveying capacity allowed it to transport the material to a remote and central location.

Comment: This application illustrates the versatility of the Line Vac product line. Commonly used for hopper loading products in the plastics industry, a Line Vac is also a strong performer for applications like waste/

trim removal, assembly parts conveyance, blasting media recovery, gas sampling and chip removal. Its large variety of materials and sizes makes it well suited for industrial, pharmaceutical, laboratory, high temperature and corrosive environments. No moving parts or electricity assures maintenance free operation.



1" (25mm) Line Vacs remove and discard a label matrix.

145



	Line Vac Only Models							
Inlet/Outlet Aluminum Diameter Line Vac Model		Type 303 Stainless Steel Line Vac Model	Type 316 Stainless Steel Line Vac Model	High Temperature Type 303 Stainless Steel Line Vac Model	High Temperature Type 316 Stainless Steel Line Vac Model			
3/8" (10mm)	6078	6058	6058-316	N/A	N/A			
1/2" (13mm)	6079	6059	6059-316	N/A	N/A			
3/4" (19mm)	6080	6060	6060-316	HT6060	HT6060-316			
1" (25mm)	6081	6061	6061-316	HT6061	HT6061-316			
1-1/4" (32mm)	6082	6062	6062-316	HT6062	HT6062-316			
1-1/2" (38mm)	6083	6063	6063-316	HT6063	HT6063-316			
2" (51mm)	6084	6064	6064-316	HT6064	HT6064-316			
2-1/2" (64mm)	6085	6065	6065-316	HT6065	HT6065-316			
3" (76mm)	6086	6066	6066-316	HT6066	HT6066-316			
4" (102mm)	6087	6067	N/A	N/A	N/A			
5" (127mm)	6088	N/A	N/A	N/A	N/A			

	Kit N	

Line Vac Kits - include the Line Vac, mounting bracket, filter separator and pressure regulator (with coupler).

Inlet/Outlet Diameter	Aluminum Line Vac Kit Model	Type 303 Stainless Steel Line Vac Kit Model	Type 316 Stainless Steel Line Vac Kit Model	High Temperature Type 303 Stainless Steel Line Vac Kit Model	High Temperature Type 316 Stainless Steel Line Vac Kit Model
3/8" (10mm)	6978	6958	6958-316	N/A	N/A
1/2" (13mm)	6979	6959	6959-316	N/A	N/A
3/4" (19mm)	6980	6960	6960-316	HT6960	HT6960-316
1" (25mm)	6981	6961	6961-316	HT6961	HT6961-316
1-1/4" (32mm)	6982	6962	6962-316	HT6962	HT6962-316
1-1/2" (38mm)	6983	6963	6963-316	HT6963	HT6963-316
2" (51mm)	6984	6964	6964-316	HT6964	HT6964-316
2-1/2" (64mm)	6985	6965	6965-316	HT6965	HT6965-316
3" (76mm)	6986	6966	6966-316	HT6966	HT6966-316
4" (102mm)	6987	6967	N/A	N/A	N/A
5" (127mm)	6988	N/A	N/A	N/A	N/A



(2) Model 6083 1-1/2" (38mm) Line Vacs convey rejected metal caps from a fluorescent lamp operation to a scrap bin.



Hose is available in 10', 20', 30', 40' and 50' lengths. Select the hose model number (diameter) and indicate the length with a dash. Example: A Model 6931-20 is 1" ID Hose x 20' long.

6928-	Hose 3/8" ID
6929-	Hose 1/2" ID
6930-	Hose 3/4" ID
6931-	Hose 1" ID
6932-	Hose 1-1/4" ID
6933-	Hose 1-1/2" ID
6934-	Hose 2" ID
6935-	Hose 2-1/2" ID
6936-	Hose 3" ID



1-1/4" (32mm) Line Vac is mounted on a burr removal tool to suction the plastic shavings and transport them to a waste container.







**EXAIR** Corporation

# CE OSHA





# Threaded Line Vac An INTELLIGENT



# Threaded Line Vac™

# Low cost conveyor uses ordinary pipe!

# Ideal for long distance conveying!



Plastic color concentrate pellets are added to a plastic extrusion process.

#### What Is The Threaded Line Vac?

A fast, low cost way to convey:

- Plastic pellets
- Paper
- Scrap trim
- Small parts
- Textiles
- Shavings
- Bulk solids
- 3Having:

- Bulk solids
- Sawdust

Chips

• Granules

EXAIR's Threaded Line Vac air operated conveyors convert ordinary pipe into a powerful conveying system for parts, scrap, trim and other bulk materials. The Threaded Line Vac attaches easily to plumbing pipe couplers, making it easy to build a complete system using ordinary pipe and fittings available from any home center, hardware store or plumbers supply. Performance is the same as our standard Line Vac shown on page 143.

Threaded Line Vac conveyors are ideal for conveying large volumes of material over long distances. They eject a small amount of compressed air to produce a vacuum on one end with high output flows on the other. Response is instantaneous. Regulating the compressed air pressure provides infinite control of the conveying rate. Models from 3/8 NPT to 3 NPT are available in aluminum and stainless steel, which are suited to a wide variety of conveying applications. An optional mounting bracket permits easy mounting. No moving parts or electricity assures maintenance free operation.

#### **Applications**

- Hopper loading
- Fiber tensioning
- Material conveying
- Waste/trim removal
- Chip removal
- · Part transfer
- · Filling operations

#### Advantages

- Compact
- Quiet
- No moving partsFits standard pipe
- · Aluminum or stainless steel
- Available from stock
- High throughput capability



A drawer slide manufacturer conveys ball bearings with the Model 141125 1-1/4 NPT Stainless Steel Threaded Line Vac to an assembly station.



A special Threaded Line Vac has a smooth diameter for hose on the intake and threads on the exhaust that attach to PVC pipe.

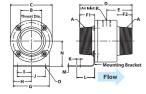




## **Threaded Line Vac**

#### **Dimensions**





#### **Threaded Line Vac Performance**

80 PSIG (5.5 BAR)	Air Cons	umption	Vac	uum
Model	SCFM	SLPM	"H <sub>2</sub> 0	kPa
140038, 141038, 141038-316	5.60	158	-120	-29.9
140050, 141050, 141050-316	7	198	-100	-24.9
140075, 141075, 141075-316, HT141075, HT141075-316	10.70	303	-72	-18
140100, 141100, 141100-316, HT141100, HT141100-316	14.70	416	-42	-11
140125, 141125, 141125-316, HT141125, HT141125-316	25.90	733	-42	-11
140150, 141150, 141150-316, HT141150, HT141150-316	33	934	-36.8	-9
140200, 141200, 141200-316, HT141200, HT141200-316	45	1,274	-28.5	-7
140250, 141250, 141250-316, HT141250, HT141250-316	58.50	1,656	-23.5	-6
140300, 141300, 141300-316, HT141300, HT141300-316	68.50	1.939	-14.7	-4

	Threaded Line Vac Dimensions																			
- 1	ine Vac Mod	els	Α		_	_	_	_	_		_									_
Alum.	303 St. St.	316 St. St.	Pip Siz		В	С	D	E	F1	F2	G	Н	ı	J	K	L	М	N	0	Р
140038	141038	141038-	3/8	in	0.19	1.00	2.83	1.13	1.23	0.72	1.25	0.63	0.41	0.82	0.17	1.13	0.06	1.07	0.18	1/8
140038	141036	316	NPT	mm	5	25	72	29	31	18	32	16	10	21	4	29	2	27	5	NPT
140050	141050	141050-	1/2	in	0.31	1.25	3.38	1.38	1.31	0.88	1.25	0.63	0.34	0.68	0.13	1.00	0.06	1.18	0.18	1/8
140030	141030	316	NPT	mm	8	32	86	35	33	22	32	16	9	17	3	25	2	30	5	NPT
140075	141075	141075-	3/4	in	0.50	1.88	3.88	1.88	1	1	2	1	0.76	1.52	0.25	1.38	0.06	1.44	0.20	1/4
140073	40073 141073 316 NF	NPT	mm	13	48	99	48	25	25	51	25	19	39	6	35	2	37	5	NPT	
140100	140100 141100 141100- 316	1	in	0.75	2.13	4.25	2.06	1.19	1.19	2	1	0.65	1.30	0.25	1.32	0.06	1.56	0.20	1/4	
140100		316	NPT	mm	19	54	108	52	30	30	51	25	17	33	6	34	2	40	5	NPT
140125	141125	141125-	1-1/4	in	1	2.38	4.63	2.25	1.38	1.38	2.50	1.25	1	2	0.31	1.61	0.06	1.68	0.28	1/4
140123	141123	316	6 NPT	mm	25	60	118	57	35	35	64	32	25	51	8	41	2	43	7	NPT
140150	141150	141150-	1-1/2	in	1.25	2.75	4.63	2.25	1.38	1.38	2.50	1.25	0.86	1.73	0.25	1.44	0.06	1.88	0.28	3/8
140130	141130	316	NPT	mm	32	70	118	57	35	35	64	32	22	44	6	37	2	48	7	NPT
140200	141200	141200-	2	in	1.75	3.25	4.63	2.25	1.38	1.38	3	1.50	1.17	2.34	0.28	1.48	0.06	2.13	0.28	3/8
140200	141200	316	NPT	mm	44	83	118	57	35	35	76	38	30	59	7	38	2	54	7	NPT
140250	141250	141250-	2-1/2	in	2.25	3.75	5.38	2.56	1.81	1.69	3	1.50	1	2	0.31	1.44	0.06	2.38	0.28	3/8
140230	140250 141250	316	NPT	mm	57	95	137	65	46	43	76	38	25	51	8	37	2	60	7	NPT
140200	140300 141300	141300-	3 NPT	in	2.75	4.25	5.67	2.75	1.81	1.75	3.25	1.63	1.20	2.41	0.41	1.44	0.06	2.63	0.28	1/2
140300		316		mm	70	108	144	70	46	45	83	41	31	61	10	37	2	67	7	NPT

I		Threaded Line Vac Dimensions																			
Ī	L	ine Vac Mod	els	Α																	
	Heavy Duty	High Temp 303 SS	High Temp 316 SS	Pip Siz		В	С	D	E	F1	F2	G	Н	I	J	K	L	М	N	0	Р
	151075 HT141075 HT141075-	3/4 NPT	in	0.50	1.88	3.88	1.88	1	1	2	1	0.76	1.52	0.25	1.38	0.06	1.44	0.20	1/4 NPT		
L			310	INPI	mm	13	48	99	48	25	25	51	25	19	39	6	35	2	37	5	INPI
	151100	HT141100	HT141100-	1	in	0.75	2.13	4.25	2.06	1.19	1.19	2	1	0.65	1.30	0.25	1.32	0.06	1.56	0.20	1/4
	151100 H1141100 316	316	NPT	mm	19	54	108	52	30	30	51	25	17	33	6	34	2	40	5	NPT	
Ī	151125 HT141125	HT141125	HT141125-	NOT	in	1	2.38	4.63	2.25	1.38	1.38	2.50	1.25	1	2	0.31	1.61	0.06	1.68	0.28	1/4
	151125	H1141123	316		mm	25	60	118	57	35	35	64	32	25	51	8	41	2	43	7	NPT
	151150	UT1411E0	HT141150- 1- 316	1-1/2	in	1.25	2.75	4.63	2.25	1.38	1.38	2.50	1.25	0.86	1.73	0.25	1.44	0.06	1.88	0.28	3/8
ı	151150	H1141130		NPT	mm	32	70	118	57	35	35	64	32	22	44	6	37	2	48	7	NPT
	151200	HT141200	HT141200-	2	in	1.75	3.25	4.63	2.25	1.38	1.38	3	1.50	1.17	2.34	0.28	1.48	0.06	2.13	0.28	3/8
ı	131200	H1141200	316	NPT	mm	44	83	118	57	35	35	76	38	30	59	7	38	2	54	7	NPT
ſ	151250	HT141250	HT141250-	2-1/2	in	2.25	3.75	5.38	2.56	1.81	1.69	3	1.50	1	2	0.31	1.44	0.06	2.38	0.28	3/8
	151250	mi 141250	316	NPT	mm	57	95	137	65	46	43	76	38	25	51	8	37	2	60	7	NPT
Ī	151200	UT1//1200	HT141300-	3 NPT	in	2.75	4.25	5.67	2.75	1.81	1.75	3.25	1.63	1.20	2.41	0.41	1.44	0.06	2.63	0.28	1/2
L	151300 HT141300	H1141300	316	2 INF I	mm	70	108	144	70	46	45	83	41	31	61	10	37	2	67	7	NPT









## **Threaded Line Vac**

#### Threaded Line Vac Models

#### Threaded Line Vac Only

Inlet/Outlet Thread Size	Aluminum Threaded Line Vac Only Model	Type 303 Stainless Steel Threaded Line Vac Only Model	High Temperature Type 303 Stainless Steel Threaded Line Vac Only Model	Type 316 Stainless Steel Threaded Line Vac Only Model	High Temperature Type 316 Stainless Steel Threaded Line Vac Only Model
3/8 NPT	140038	141038	N/A	141038-316	N/A
1/2 NPT	140050	141050	N/A	141050-316	N/A
3/4 NPT	140075	141075	HT141075	141075-316	HT141075-316
1 NPT	140100	141100	HT141100	141100-316	HT141100-316
1-1/4 NPT	140125	141125	HT141125	141125-316	HT141125-316
1-1/2 NPT	140150	141150	HT141150	141150-316	HT141150-316
2 NPT	140200	141200	HT141200	141200-316	HT141200-316
2-1/2 NPT	140250	141250	HT141250	141250-316	HT141250-316
3 NPT	140300	141300	HT141300	141300-316	HT141300-316

#### **Threaded Line Vac Kit Models**

Threaded Line Vac Kits - include the Line Vac, mounting bracket, filter separator and pressure regulator (with coupler).

Inlet/Outlet Thread Size	Aluminum Threaded Line Vac Kit Model	Type 303 Stainless Steel Threaded Line Vac Kit Model	High Temperature Type 303 Stainless Steel Threaded Line Vac Kit Model	Type 316 Stainless Steel Threaded Line Vac Kit Model	High Temperature Type 316 Stainless Steel Threaded Line Vac Kit Model
3/8 NPT	142038	143038	N/A	143038-316	N/A
1/2 NPT	142050	143050	N/A	143050-316	N/A
3/4 NPT	142075	143075	HT143075	143075-316	HT143075-316
1 NPT	142100	143100	HT143100	143100-316	HT143100-316
1-1/4 NPT	142125	143125	HT143125	143125-316	HT143125-316
1-1/2 NPT	142150	143150	HT143150	143150-316	HT143150-316
2 NPT	142200	143200	HT143200	143200-316	HT143200-316
2-1/2 NPT	142250	143250	HT143250	143250-316	HT143250-316
3 NPT	142300	143300	HT143300	143300-316	HT143300-316

#### Accessories

Description
Mounting Bracket for 3/8 NPT and 1/2 NPT Threaded Line Vac Units
Mounting Bracket for 3/4 NPT and 1 NPT Threaded Line Vac Units
Mounting Bracket for 1-1/4 NPT and 1-1/2 NPT Threaded Line Vac Units
Mounting Bracket for 2 NPT and 2-1/2 NPT Threaded Line Vac Units
Mounting Bracket for 3 NPT Line Vac Units
Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM)
Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)
Pressure Regulator with Gauge, 1/4 NPT, 50 SCFM (1,416 SLPM)



Threaded Line Vac Kits include the Threaded Line Vac, mounting bracket, filter separator and pressure regulator (with coupler).





## **Heavy Duty Line Vac**









# **Heavy Duty Line Vac™**

# **Our most powerful Line Vac** moves high volumes of material and resists wear!





#### What Is The Heavy Duty Line Vac?

The Heavy Duty Line Vac is EXAIR's most powerful conveyor. The appearance is similar to the standard Line Vac but performance has been boosted dramatically. The Heavy Duty Line Vac has been engineered to convey materials over longer vertical and horizontal distances. The hardened alloy construction helps prevent premature wear that could occur with ordinary aluminum or stainless steel Line Vacs.

#### Why The Heavy Duty Line Vac?

Many applications require that materials be transported over longer distances. The Heavy Duty Line Vac can move more material over longer lengths. They have been designed for rugged, industrial applications.

The table below gives a quick comparison of our Light Duty Line Vac, standard Line Vac, and the Heavy Duty Line Vac models. For comparison, the test shows the 2" (51mm) model of each style conveying the same material over various lengths. Heavy Duty Line Vac conveys more material in less time.

	Rock Salt Conveying	Rate Comparison
	100 Feet (30.5m)	200 Feet (61m)
Model 130200 2" (51mm) Light Duty Line Vac	166 lbs/hr. (75.3 kg/hr.)	N/A
Model 6084 2" (51mm) Line Vac	334 lbs/hr. (151.5 kg/hr.)	85 lbs/hr. (38.6 kg/hr.)
Model 150200 2" (51mm) Heavy Duty Line Vac	524 lbs/hr. (237.7 kg/hr.)	200 lbs/hr. (90.7 kg/hr.)

Horizontal conveying tested at 80 PSIG (5.5 BAR)

#### **Advantages** · Hardened alloy construction

Compact

- **Applications** Hopper loading
- Fiber tensioning
- Material conveying
- Waste/trim removal
- Chip removal
- Part transfer
- Filling operations
- Quiet
  - No moving parts
  - · Fits standard hose, tube and pipe

· Highest throughput capability

· Available from stock



The hardened alloy construction of the Heavy Duty Threaded Line Vac resists wear when conveying abrasive steel shot.



Metal parts are conveyed with the Model 150200 2" (51mm) Heavy Duty Line Vac as they drop off the edge of the conveyor.











#### **Heavy Duty Threaded Line Vac**

EXAIR's Heavy Duty Threaded Line Vac air operated conveyors convert ordinary pipe into a powerful conveying system for parts, scrap, trim and other bulk materials. The engineered Heavy Duty Threaded Line Vac attaches easily to ordinary NPT pipe and fittings available from any home center, hardware store or plumbers supply. With its hardened alloy construction, the Heavy Duty Threaded Line Vac withstands premature wear which could occur with aluminum and stainless steel.

#### **Heavy Duty Line Vac Performance**

80 PSIG (5.5 BAR)	Si	ze		ir nption	Vacuum		
Model	in	mm	SCFM	SLPM	"H <sub>2</sub> 0	kPa	
150075, 151075	0.75	19	26	736	-144	-36	
150100, 151100	1	25	35	991	-105	-26	
150125, 151125	1.25	32	49	1,388	-83	-21	
150150, 151150	1.50	38	55	1,557	-60	-15	
150200, 151200	2	51	75	2,124	-42	-10	
150250, 151250	2.50	64	90	2,548	-28	-7	
150300, 151300	3	76	108	3,058	-20	-5	

#### **Dimensions**

For Heavy Duty Line Vac Dimensions, see:
Line Vac.....pg 142
Threaded Line Vac.....pg 148

	Heavy Duty Line Vac Models
11 D4 I ! V OI	

**Heavy Duty Line Vac Kits** - include the Line Vac, mounting bracket, filter separator and pressure regulator (with coupler).

Inlet/Outlet Diameter	Heavy Duty Line Vac Only Model	Heavy Duty Line Vac Kit Model	Inlet/Outlet Thread Size	Heavy Duty Threaded Line Vac Only Model	Heavy Duty Threaded Line Vac Kit Model
3/4" (19mm)	150075	152075	3/4 NPT	151075	153075
1" (25mm)	150100	152100	1 NPT	151100	153100
1-1/4" (32mm)	150125	152125	1-1/4 NPT	151125	153125
1-1/2" (38mm)	150150	152150	1-1/2 NPT	151150	153150
2" (51mm)	150200	152200	2 NPT	151200	153200
2-1/2" (64mm)	150250	152250	2-1/2 NPT	151250	153250
3" (76mm)	150300	152300	3 NPT	151300	153300



Heavy Duty Line Vac Kits include a Heavy Duty Line Vac, mounting bracket, filter separator and pressure regulator (with coupler).

150200 2" (51mm) Heavy Duty Line Vac.

If you have special requirements, please contact an Application Engineer to discuss the application.

	Accessories
Model #	Description
6995	Mounting Bracket for 3/4" (19mm) and 1" (25mm) Line Vac Units
6996	Mounting Bracket for 1-1/4" (32mm) and 1-1/2" (38mm) Line Vac Units
6997	Mounting Bracket for 2" (51mm) and 2-1/2" (64mm) Line Vac Units
6998	Mounting Bracket for 3" (76mm) Line Vac Units
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM)
9032	Auto Drain Filter Separator, 1/2 NPT, 90 SCFM (2,549 SLPM)
9002	Auto Drain Filter Separator, 3/4 NPT, 220 SCFM (6,230 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)
9006	Oil Removal Filter, 3/4 NPT, 50-150 SCFM (1,416-4,248 SLPM)
9008	Pressure Regulator with Gauge, 1/4 NPT, 50 SCFM (1,416 SLPM)
9033	Pressure Regulator with Gauge, 1/2 NPT, 100 SCFM (2,832 SLPM)
9009	Pressure Regulator with Gauge, 3/4 NPT, 220 SCFM (6,230 SLPM)

Hose is available in 10', 20', 30', 40' and 50' lengths. Select the hose model number (diameter) and indicate the length with a dash. Example: A Model 6931-20 is 1" ID Hose x 20' long.

6930-	Hose 3/4" ID
6931-	Hose 1" ID
6932-	Hose 1-1/4" ID
6933-	Hose 1-1/2" ID
6934-	Hose 2" ID
6935-	Hose 2-1/2" ID
6936-	Hose 3" ID

drive train differentials with a Model





Sanitary Flange Line Vac™

Convey materials, parts, waste - with easy disassembly and cleanup!



#### What Is The Sanitary Flange Line Vac?

EXAIR's Sanitary Flange Line Vac is the best way to convey materials in systems which require frequent or mandatory cleaning. The Sanitary Flange Line Vac fits within your current sanitary flange piping system and converts it into a conveyor for waste, parts and bulk materials.

#### Why The Sanitary Flange Line Vac?

When your piping system requires sanitary flanges, which make it easy to dismantle and clean its components, the Sanitary Flange Line Vac will suit your needs. They are made from Type 316SS to provide superior corrosion resistance and cleanliness. These flanged Line Vacs limit entrapment areas where bacteria can grow and the clamp style sanitary flanges are compatible with ISO 2852. Sanitary Flange Line Vacs are designed with the same performance characteristics of EXAIR's standard and

Threaded Line Vacs which makes them a versatile solution for your conveying needs. Conveying rates are easy to control by regulating the compressed air supply pressure.

The Sanitary Flange Line Vacs are available from stock in four common flange sizes, 1-1/2" (19mm), 2" (25mm), 2-1/2" (32mm) and 3" (38mm). All metal parts are made from Type 316SS. No moving parts or electricity assures maintenance free operation.

#### **Sanitary Flange Line Vac Performance**

П	80 PSIG (5.5 BAR)	Size		Air Cons	umption	Vacuum	
	Model	in	mm	SCFM	SLPM	"H <sub>2</sub> 0	kPa
I	161150-316	1.5	38	33	934	-36.8	-9
I	161200-316	2	51	45	1,274	-28.5	-7
Ī	161250-316	2.5	64	58.5	1,274	-23.5	-6
Ī	161300-316	3	76	68.5	1,939	-14.7	-4

Horizontal conveying tested at 80 PSIG (5.5 BAR)

#### Applications

- Material conveying
- · Part transfer
- · Waste/trim removal
- Hopper loading
- Filling operations
- Chip removal
- Fiber tensioning

#### **Advantages**

- ISO 2852 compatible
- Type 316SS
- Fits standard sanitary flanges
- Four sizes available from stock
- No moving parts
- Compact
- High throughput capability
- Quiet

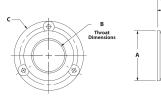


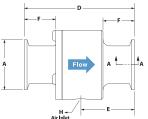






#### **Dimensions**









S	c	al	le	1	Ŀ	1	

	Sanitary Flange Line Vac Dimensions										
	Sanitary Flange Line Vac Models		Α	В	С	D	E	F	G	H (air inlet)	I
_,	161150-316	in	2	1.25	2.75	4.38	2.13	1.25	1.69	1/4 NPT	20°
47	101130-310	mm	51	32	70	111	54	32	43	1/4 INF 1	20
_,	161200-316	in	2.52	1.75	3.25	4.38	2.13	1.25	2.22	3/8 NPT	20°
47	161200-316	mm	64	44	83	111	54	32	56		
,	161250-316	in	3.05	2.25	3.75	4.38	2.13	1.25	2.78	3/8 NPT	20°
47	101230-310	mm	77	57	95	111	54	32	71	3/0 INF I	20
	TATUL 151700 715	in	3.58	2.75	4.25	5.63	2.75	1.75	3.28	1 /2 NDT	21.20
47	161300-316	mm	91	70	108	143	70	44	83	1/2 NPT	21.3°

Sanitary Flange Line Vac Models					
Sanitary Flange Line Vac Only					
Sanitary Flange Line Vac Kits - include the Line Vac, mounting bracket, filter					
separator and pressure regulator (with coupler).					
Inlet/Outlet Diameter	Sanitary Flange Line Vac	Sanitary Flange Line Vac			

Inlet/Outlet Diameter	Sanitary Flange Line Vac Only Model	Sanitary Flange Line Vac Kit Model
1-1/2" (19mm)	161150-316	163150-316
2" (25mm)	161200-316	163200-316
2-1/2" (32mm)	161250-316	163250-316
3" (38mm)	161300-316	163300-316

Accessories						
Model # Description						
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM)					
9002	Auto Drain Filter Separator, 3/4 NPT, 220 SCFM (6,230 SLPM)					
9005	Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)					
9006	Oil Removal Filter, 3/4 NPT, 50-150 SCFM (1,416-4,248 SLPM)					
9008	Pressure Regulator with Gauge, 1/4 NPT, 50 SCFM (1,416 SLPM)					
9009	Pressure Regulator with Gauge, 3/4 NPT, 220 SCFM (6,230 SLPM)					

#### Line Vac Drum Cover

#### **Line Vac Drum Cover**

EXAIR's fine mesh non-woven Drum Cover is built to fit over the top of 55 or 30 gallon drums. The breathable material allows the air from a Line Vac air operated conveyor to circulate, whether moving material in or out of the drum. The cover prevents contamination of your material and keeps material from escaping the drum which keeps your work environment cleaner and safer. Since it is fabricated to fit 55 or 30 gallon drums, it is the simplest of solutions when needing a containment vessel for your transferred scrap, trim, waste, parts, chips or pellets. It is suitable for Line Vac conveyance hoses from 3/4" through 3.4" outside diameters and comes complete with hose clamps and a durable spring buckle strap for quick and easy installation.

If you have special requirements, please contact an Application Engineer to discuss the application.









# **Light Duty Line Vac™**

An effective way to convey small volumes of material over short distances!



to convey small volumes of materials over short distances. Like the Line Vac shown on page 141, the Light Duty Line Vac converts an ordinary hose or tube into a conveyor for scrap, trim and bulk materials.

EXAIR's Light Duty Line Vac is the ideal way

#### Why The Light Duty Line Vac?

When lower throughputs at short distances are desired, the Light Duty Line Vac is a good choice. This simplified design utilizes a two-part threaded construction to provide effective conveying at a lower cost. Air consumption is reduced to a volume appropriate for moving small volumes of material at short distances. Conveying rates are easy to control by regulating the compressed air supply pressure.

The Light Duty Line Vac features inlet and outlet diameters common to hose and tube sizes. Eight sizes for diameters from 3/4" to 6" (19 to 152mm) are available. Standard construction is aluminum. (For corrosion resistant stainless steel models that are suitable for high temperature and food service, please see Line Vac models on page 146.) No moving parts or electricity assures maintenance free operation. (If higher conveying rates or mounting brackets are desired, see the Line Vac models on page 146.)





The low cost Model 130200 2" (51mm) Light Duty Line Vac conveys fibers to fill pillows, stuffed animals, diapers, etc.

#### **Applications**

- · Hopper loading
- · Fiber tensioning
- · Material conveying
- · Waste/trim removal
- Chip removal
- Part transfer
- Filling operations

#### Advantages

- Compact
- Ouiet
- · No moving parts
- · Fits standard hose or tube
- Aluminum
- Eight sizes
- Moderate throughput capability



A Model 130125 1-1/4" (32mm) Light Duty Line Vac can fill or empty the packing peanuts from shipping cartons.











Light Duty Line Vacs are available in eight sizes for diameters from 3/4" to 6" (19 to 152mm).

Light Duty Line vac Dimensions								
Model	#	Α	В	c	D	E	F	G
130075	in	0.75	0.50	1.88	4.53	2.31	1.06	1/4
130075	mm	19	13	48	115	59	27	NPT
130100	in	1	0.75	2.13	4.53	2.41	1.06	1/4
130100	mm	25	19	54	115	61	27	NPT
130125	in	1.25	1	2.38	4.53	2.41	1.06	1/4
130123	mm	32	25	60	115	61	27	NPT
130150	in	1.50	1.25	2.75	4.63	2.41	1.06	3/8
130130	mm	38	32	70	117	61	27	NPT
130200	in	2	1.75	3.25	4.66	2.47	1.06	3/8
130200	mm	51	45	83	118	63	27	NPT
130300	in	3	2.75	4.25	5.06	2.75	1.06	3/8
130300	mm	76	70	108	129	70	27	NPT
130400	in	4	3.75	5.25	5.06	2.75	1.06	1/2
130400	mm	102	95	133	129	70	27	NPT
130600	in	6	5.75	7.38	5.56	2.88	1.06	1/2
130600	mm	152	146	187	141	73	27	NPT

#### **Light Duty Line Vac Systems**

#### **Light Duty Line Vac Models**

**Light Duty Line Vac Only** 

**Light Duty Line Vac Kits** - include the Light Duty Line Vac, filter separator and pressure regulator (with coupler).

Inlet/Outlet Diameter	Light Duty Line Vac Only Model	Light Duty Line Vac Kit Model	
3/4" (19mm)	130075	132075	
1" (25mm)	130100	132100	
1-1/4" (32mm)	130125	132125	
1-1/2" (38mm)	130150	132150	
2" (51mm)	130200	132200	
3" (76mm)	130300	132300	
4" (102mm)	130400	132400	
6" (152mm)	130600	132600	



#### Accessories

Model #	Description
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM)
9002	Auto Drain Filter Separator, 3/4 NPT, 220 SCFM (6,230 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)
9006	Oil Removal Filter, 3/4 NPT, 50-150 SCFM (1,416-4,248 SLPM)
9008	Pressure Regulator with Gauge, 1/4 NPT, 50 SCFM (1,416 SLPM)
9009	Pressure Regulator with Gauge, 3/4 NPT, 220 SCFM (6,230 SLPM)

Hose is available in 10', 20', 30', 40' and 50' lengths. Select the hose model number (diameter) and indicate the length with a dash. Example: A Model 6931-20 is 1" ID Hose x 20' long.

6930-	Hose 3/4" ID
6931-	Hose 1" ID
6932-	Hose 1-1/4" ID
6933-	Hose 1-1/2" ID
6934-	Hose 2" ID
6936-	Hose 3" ID



Kits include a Light Duty Line Vac, filter separator and pressure regulator (with coupler).





drawings at EXAIR.com

#### **Light Duty Performance**

80 PSIG (5.5 BAR)	Air Consumption				
Model #	SCFM	SLPM			
130075	7.30	207			
130100	10.70	303			
130125	14.70	501			
130150	20	566			
130200	27.50	778			
130300	45	1,274			
130400	58.50	1,656			
130600	80.20	2,270			



PVC hose is available in lengths up to 50' (15.2m) and diameters up to 3" (76mm).







# **EXAIR** Standards Compliance

As the leader in standards compliance, EXAIR's products come with more than engineered performance, peak efficiency, the best technical knowledge and unmatched customer service....

EXAIR is dedicated to providing products that have been manufactured to meet the strict requirements of the following standards. These standards provide confidence that you are receiving reliable, high quality products which will perform as stated within the performance charts provided.

Our products meet or exceed the strict safety standards of OSHA and the European Union to ensure the safety of your personnel. Many of these standards will allow your products a smoother transaction when selling your products into international markets.

#### OSHA and CE Compliance.



EXAIR compressed air products comply with OSHA's Safety Requirements (29 CFR 1910.242(b)), the EU General Product Safety Directive (2001/95/EC) and meet the noise limitation requirements (29 CFR-1910.95(a)), of the EU Machinery Directive (2006/42/EC). EXAIR's Electronic Flow Control and Electronic Temperature Control meet the low voltage standards of the EU Low Voltage Directive (2006/95/EC). Some EXAIR products display the CE mark where there are applicable directives. All sound level measurements are taken at 3 feet from product.



Electrical portions of EXAIR's Static Eliminators, EFC, ETC, Digital Flowmeter solenoid valves, and thermostats comply with the RoHS (Restriction of Hazardous Substances) Directive 2011/65/EU, including the amendment outlined in the European Commission decision L 214/65.

#### **Conflict Mineral Free:**



Look for this symbol to designate conflict mineral free products throughout our catalog. EXAIR supports Section 1502 of the Dodd-Frank Wall Street Reform and Consumer Protection Act. We are committed to compliance with the conflict minerals rule in order to curb the illicit trade of tin, tantalum, tungsten and gold in the DRC region. EXAIR is using the CMRT 4.20 template to document our supply chain and commitment to conflict free products.



Per Regulation (EC) No 1907/2006 Title I, Article 3, paragraph 3, the European Union has recently enacted legislation to register chemicals and substances imported into the EU to ensure a high level of protection of human health and the environment.

Per Title II, Article 7, paragraph 1, articles (products) must be registered when a substance is intended to be released under normal or reasonably foreseeable conditions of use and it is present in those articles in quantities totaling over 1 metric ton per producer or importer per year. Registration of EXAIR products is not required since they do not contain substances that are intentionally released.





